

# PROJECT PROFILE

## Stadium BORUSSIA-PARK, Mönchengladbach



*Doors close to perfection*  
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### Project Period:

November 2003 to July 2004



### Task and Scope of Delivery:

Some 400 steel door units with both fire protection requirement T30 and T90 and smoke protection were fitted. Multi purpose doors were also installed throughout the kiosk areas. Special security requirements were placed on doors installed in the stadium's own police station.

Apart from the steel doors, Novoferm also obtained the order for the production and assembly of some 70 glazed partitioning systems - with large glazed areas - made of aluminium in T30 and/or smoke-resistance, RAL painted.



### Project Challenges:

The biggest challenge came from constructing and fitting 4 special units. They had to be deployed as entrance partitions to the VIP box areas. The units measure 6.80 x 4.00 meters and consist of 2 x 2-leaf doors with fanlight. The construction is so unusual that authorization had to be obtained for each of the units.

### General Contractor:

HOCHTIEF, Essen

Borussia Mönchengladbach  
BORUSSIA-PARK  
Hennes-Weisweiler-Allee 1

41179 Mönchengladbach



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